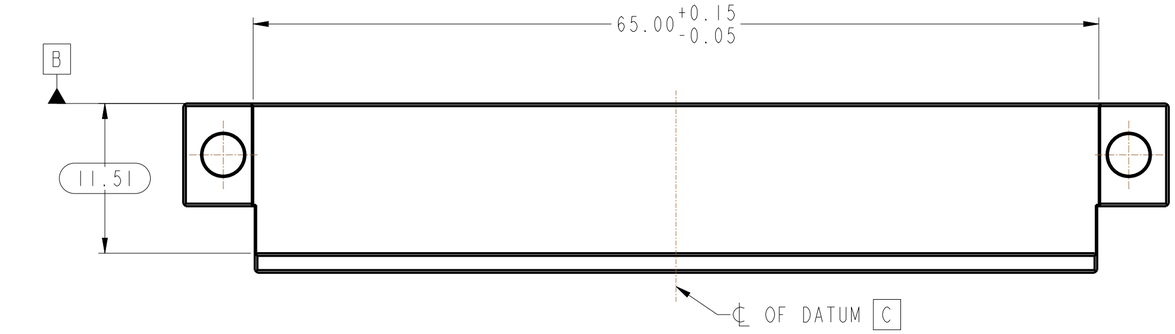
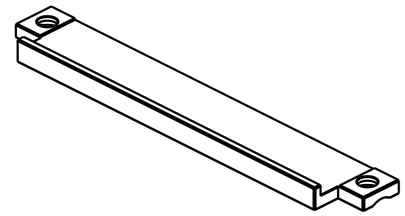
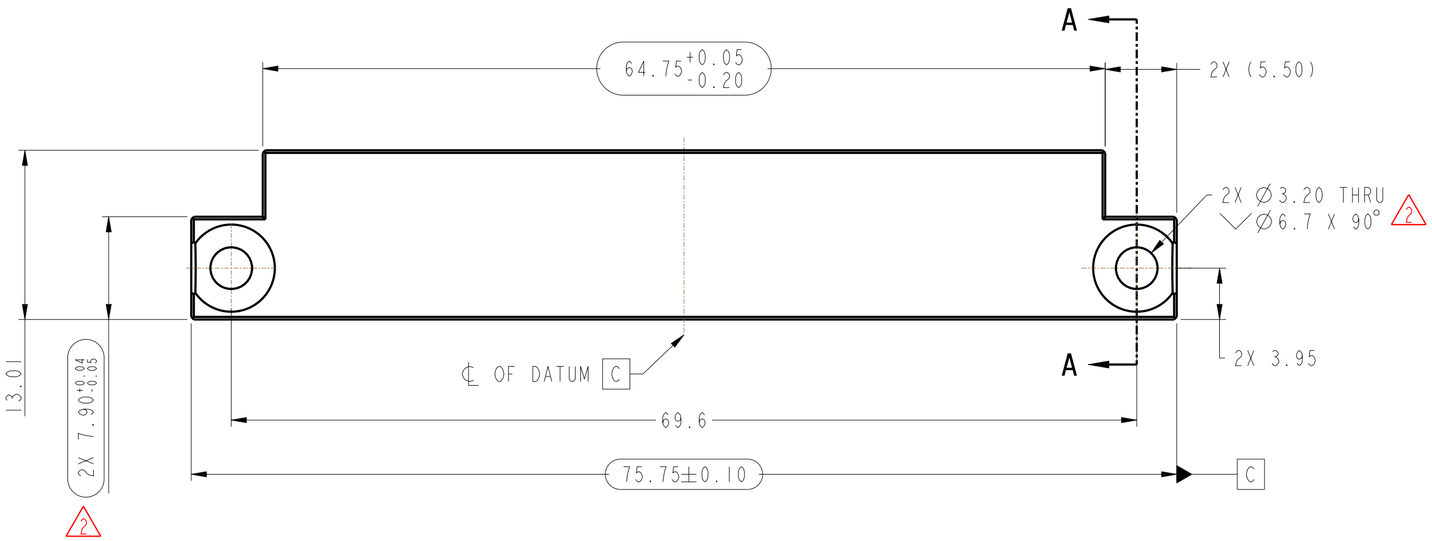
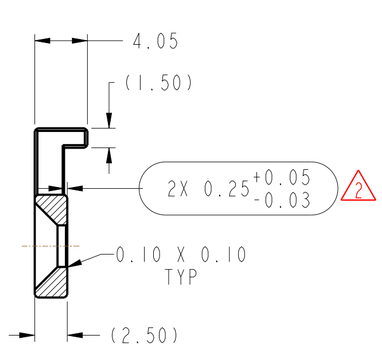
ZONE	REV	ECN NUMBER	DESCRIPTION	BY	DATE	APPROVED
ALL	1	-	INITIAL RELEASE	HCL-UK	06/16/2026	C.JOHN
ALL	2	-	MODIFY THE TOLERANCE AND NOTES	SHIRLEY.ZHANG	09/01/2026	CASPAR





ISOMETRIC VIEW
SCALE 3:2





SECTION A-A

NOTES: 2

1. MATERIAL: SUS304 STAINLESS STEEL, SEE COMPONENT DRAWING.
2. FINISH: SAND BLASTING AND PASSIVATION, THE FLOAT FACE SURFACE ROUGHNESS Ra0.8MAX
3. REMOVE ALL BURRS AND SHARP EDGES. EDGES TO BE FREE OF SHARPNESS; BREAK ALL EDGES 0.2MM MAX UNLESS OTHERWISE SPECIFIED.
4. DIMENSIONS WITH AN "OVAL" ARE SPECIFIED IN THE INSPECTION DOCUMENTS AS CC, IPI, FPI OR ICI DIMENSIONS. OTHER FEATURES OR STAND-ALONEGEOMETRICAL TOLERANCES THAT ARE SPECIFIED IN THE INSPECTION DOCUMENTS AS CC, IPI, FPI, OR ICI MUST HAVE THE NOTE "INSPECTION FEATURE" BELOW THEM.
5. DIMENSION WITH CTF SYMBOL NEED CONTROL THE CPK>1.33.
6. TORQUE GUIDE PIN TO 1.2 ± 0.05 N.m.
7. TORQUE M2 SCREW TO 0.19 ± 0.1 N.m.
8. ALL SCREWS NEED EXTRA THREAD LOCKED.
9. DIMENSIONS NOT SHOWN TO BE IN ACCORDANCE TO SOLID MODEL WITHIN 0.15 MM.STEP FOR CNC CUTTING MARK LOWER THAN THE PLANE 0.10MAX.
10. A SYMBOL △- WILL BE NEXT TO ANY DIMENSION, VIEW OR NOTE, WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

CBS 参考用章
2027-09-08
有效期至

UNLESS OTHERWISE SPECIFIED					
TOLERANCES			DWN	SHIRLEY.ZHANG	09/01/2026
STANDARD	LINEAR	1 PLC ±0.10	ENG	SHIRLEY.ZHANG	09/01/2026
ASME Y14.5M		2 PLC ±0.05	CHK	ROBIN.WU	09/01/2026
-		3 PLC ±0.025	APVD	CASPAR	09/01/2026
	ANGULAR	± °			

MM

CABLE BACKPLANE SYSTEMS

www.amphenol-cs.com | DRAWING STATUS: In Work

TITLE: AWS MAX SW FLOAT GUIDE FLANGE-PIECE, DVT2

PART NO. 10198317-001
DRAWING NO. 10198317-001
REVISION 2

MATERIAL: SEE NOTE 1 | Product - Inspection Drw | SIZE A2 | SCALE 3:1 | SHEET 1 of 1

Creo File: ACBS-A2-PRT, REV C, 2025-11-11