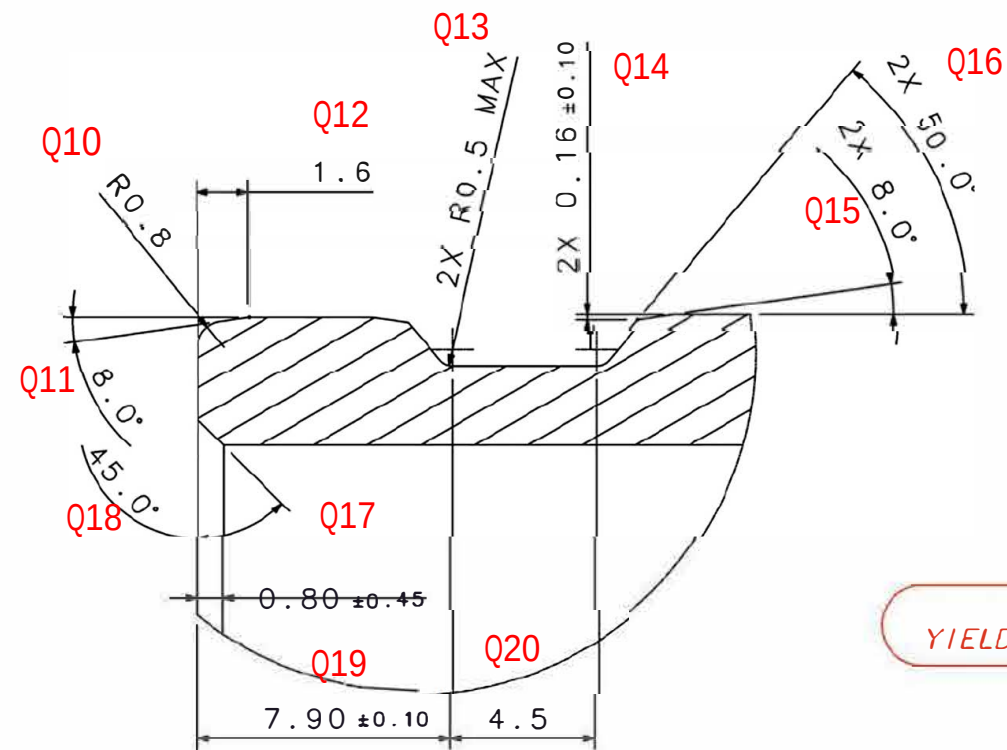
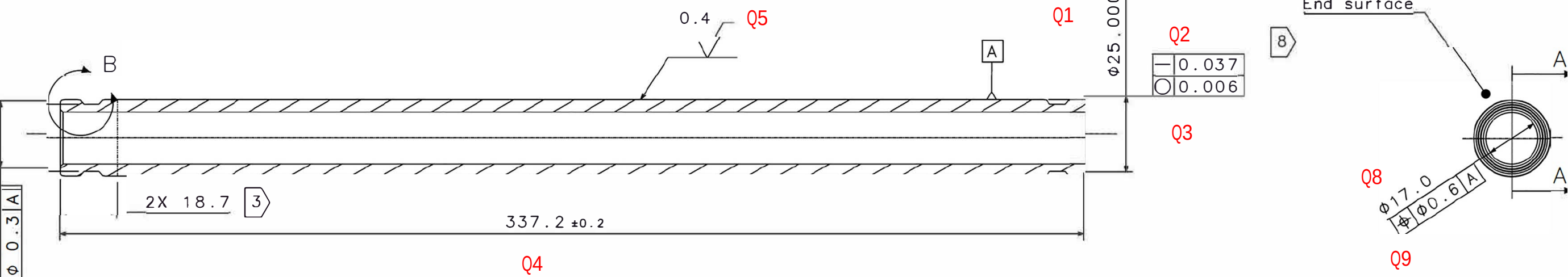




Detail B
2X
Scale: 6:1

ADD
YIELD STRENGTH: 245 MPA MIN



华鋈
2025.11.12
技术部

GENERATED FROM: 3D	THIRD ANGLE PROJECTION	TOL UNLESS SPECIFIED 0 & 1 PLC DEC: ± 0.3 2 PLC DEC: ± 0.10 ANGLES: ± 1.0°
SIZE: A2	REF SCALE: 1:1	ALL DIMENSIONS mm
SHEET: 1 OF 1		

DOC NO: N058319-C2D1
TITLE: SOFT RAIL
REVISION: *** VER/ITER: ***
CHANGE: CN0439657
REFER TO THE PLM SYSTEM FOR LATEST INFORMATION

- NOTES:
1. ALL MATERIALS MUST COMPLY WITH ES100118 1.所有的材料符合ES100118标准
 2. BREAK ALL SHARP EDGES. 2.去除所有锐利的边缘
 3. CHROME PLATE AFTER GRINDING PER ES934, MINIMUM 0.002mm (MINIMUM 0.000079") THICK PER ASTM B177. OPTIONAL: DOES NOT APPLY FROM RAIL ENDS OVER DIMENSION NOTED.
 4. (QC): DENOTES A CRITICAL FEATURE, WHICH REQUIRES CAPABILITY OF CPK ≥ 1.33. MUST BE A PART OF A SQA-018 CONTROL PLAN THAT DESCRIBES GAUGING USED (VARIABLE), SAMPLING FREQUENCY AND CONTROL METHOD (LIKE SPC CONTROL CHARTING OR PRE-CONTROL) AND REACTION PLANS TO PROCESS TRENDS. 4.QC: 关键特性 CPK≥1.33, 须包含在控制计划中, 需明确测量方法 (包括变量采样频率) 以及控制方式 (如 SPC 控制图表或预控制), 并制定应对方案
 5. THIS DOCUMENT CONTROLS ALL DIMENSIONS. ALL 3D PART GEOMETRY RELATED TO THIS DOCUMENT IS FOR VISUAL REFERENCE ONLY. REFER TO PLM SYSTEM TO IDENTIFY ASSOCIATED 3D MODELS. 5.本文件规定所有尺寸。所有3D几何图形均参照本文件, 仅供参考。如需确定相关3D模型, 请查阅PLM系统。
 6. DIMENSIONS APPLY AFTER PLATING. 6.尺寸适用于电镀后
 7. MATERIAL: LOW CARBON STEEL 20. YIELD STRENGTH: 245 MPA MIN 7.材料: 低碳钢 20# 屈服强度: 最小245MPa
 8. AREA SPECIFIED FOR IDENTIFICATION OF SUPPLIER. THE FORM OF THE IDENTIFICATION NEEDS TO BE APPROVED BY ENGINEERING. 8.指定的供应商识别区域。该识别形式需经工程部门批准。
 9. RUST PROHIBITOR MUST BE APPROVED BY AND ALSO MEET ES100118. 9.“防锈剂”必须获得许可。并符合ES100118标准。