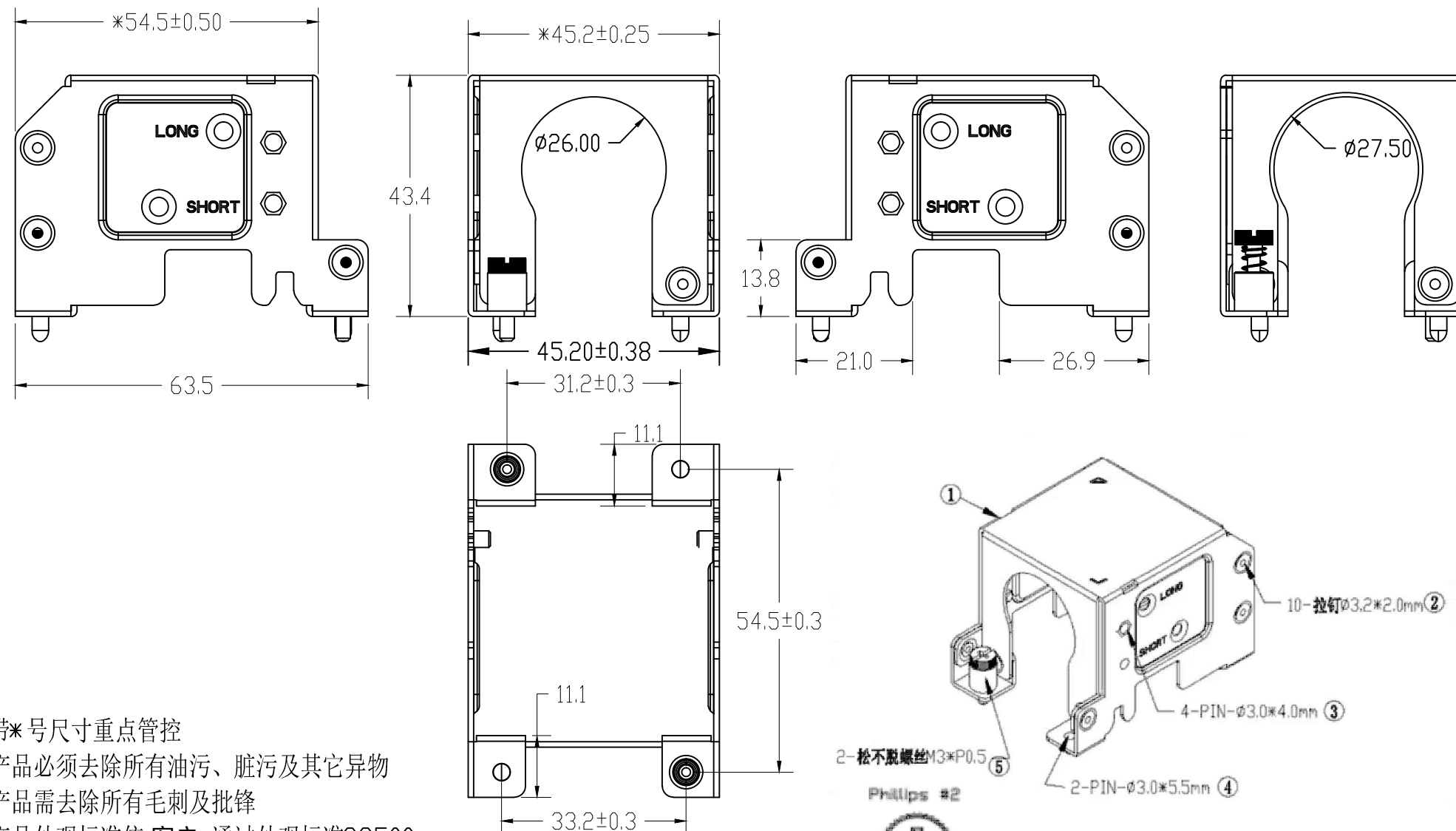


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REVISION HISTORY

REV	ECN	ZONE	REASON FOR CHANGE	REVISED BY	REVISION DATE	APPROVED BY	DATE APPROVED
01			INITIAL RELEASE		20260312		20260312
02	S-S2603061		更新公差		20260317		20260317
A	EC-SZ202608068		螺钉数量变为2, 使用十字槽 #2号头		20260807		20260807
B	EC-SZ202608250		增加详细材质说明		20260831		20260831



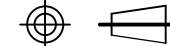
NOTES:

1. 带*号尺寸重点管控
2. 产品必须去除所有油污、脏污及其它异物
3. 产品需去除所有毛刺及批锋
4. 产品外观标准依 **客户** 通过外观标准QC500
5. 其余未注尺寸特征依3D图档
6. 具体材质参考如下：（松不脱螺丝不同批次有差异，PH2即可，以实物为准）

序号	品名	用量	材质	表处理	备注
①	Bracket cover	1	SUS304	钝化	
②	拉钉3.2*2.0	10	1215/1018	镀蓝锌	
③	PIN-3.0*4.0	4	SUS416	钝化	
④	PIN-03.0*5.5	2	SUS416	钝化	
⑤	松不脱螺丝m3	2	SUS303	钝化	外壳及柳套一体
			C1018	电镀镍	螺丝
			SWP	钝化	弹簧

RoHS COMPLIANT

THIRD ANGLE PROJECTION



INTERPRET PER ASME Y14.5-2018

PART TYPE IS **MACHINED**
DIMENSIONS ARE IN **mm**
TOLERANCES UNLESS OTHERWISE SPECIFIED
 $X \pm 0.300$
 $X \pm 0.250$
 $XX \pm 0.125$
Angle: **1°**
REMOVE ALL BURRS
BREAK SHARP EDGES: 13 - .38
PART TO BE FREE OF DIRT, OIL OR DEBRIS
0.8 / MACHINED SURFACES

DRAWING IS CONTROLLED BY CAD FILE
NOTED BELOW. UNDIMENSIONED
FEATURES ARE PER CAD FILE

DRAWN BY		DATE 20260831
APPROVED BY		DATE 20260831
APPROVED BY		DATE
APPROVED BY		DATE
SHEET SIZE A3	SHEET 1 of 1	SCALE 1:5

	DESCRIPTION
--	-------------

Floating cover

	MATERIAL SEE NOTES
--	-----------------------

FINISH
SEE NOTES

	CAD FILE NAME
--	---------------

PDM Number	
------------	--

PART NUMBER

130330

REV
B

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