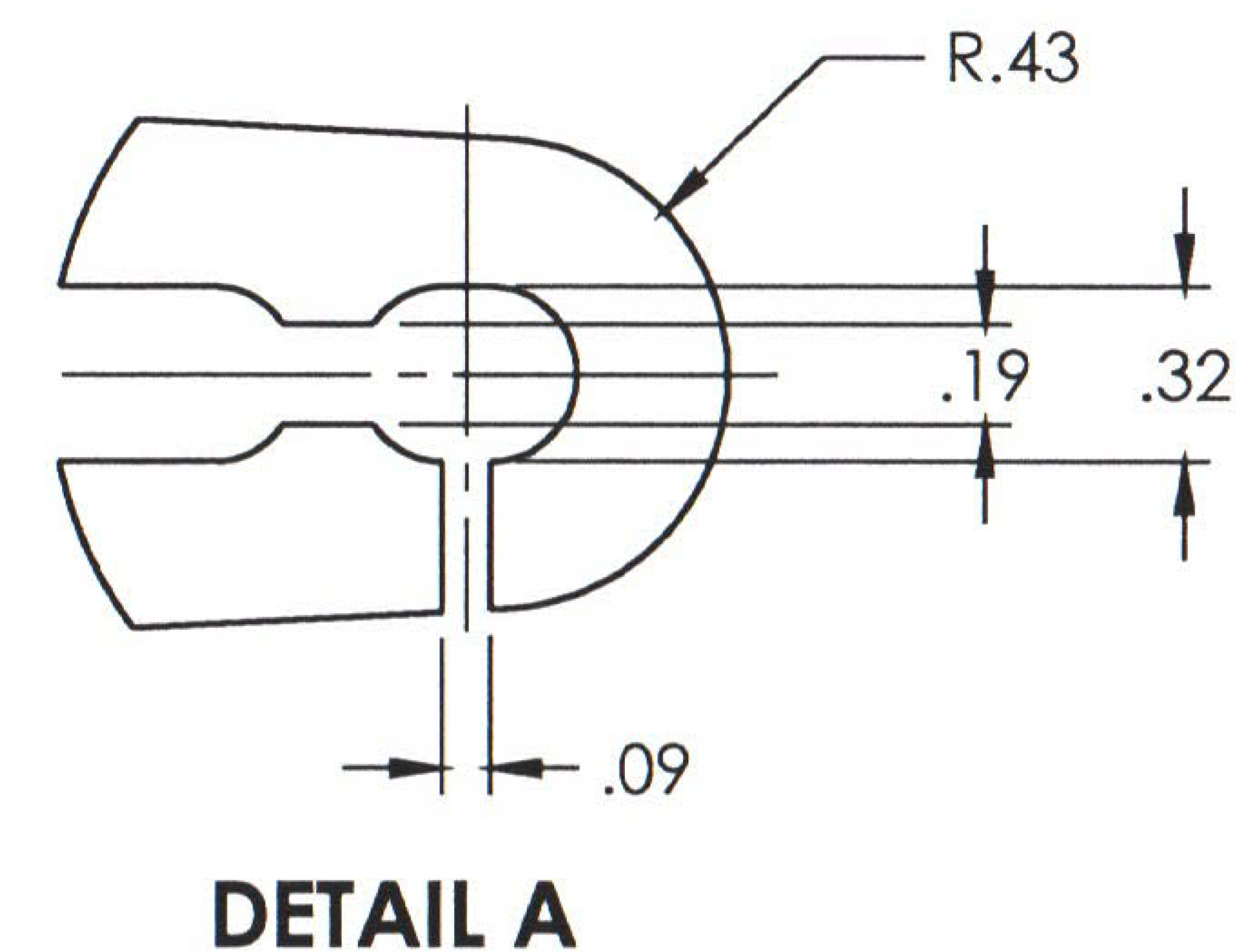
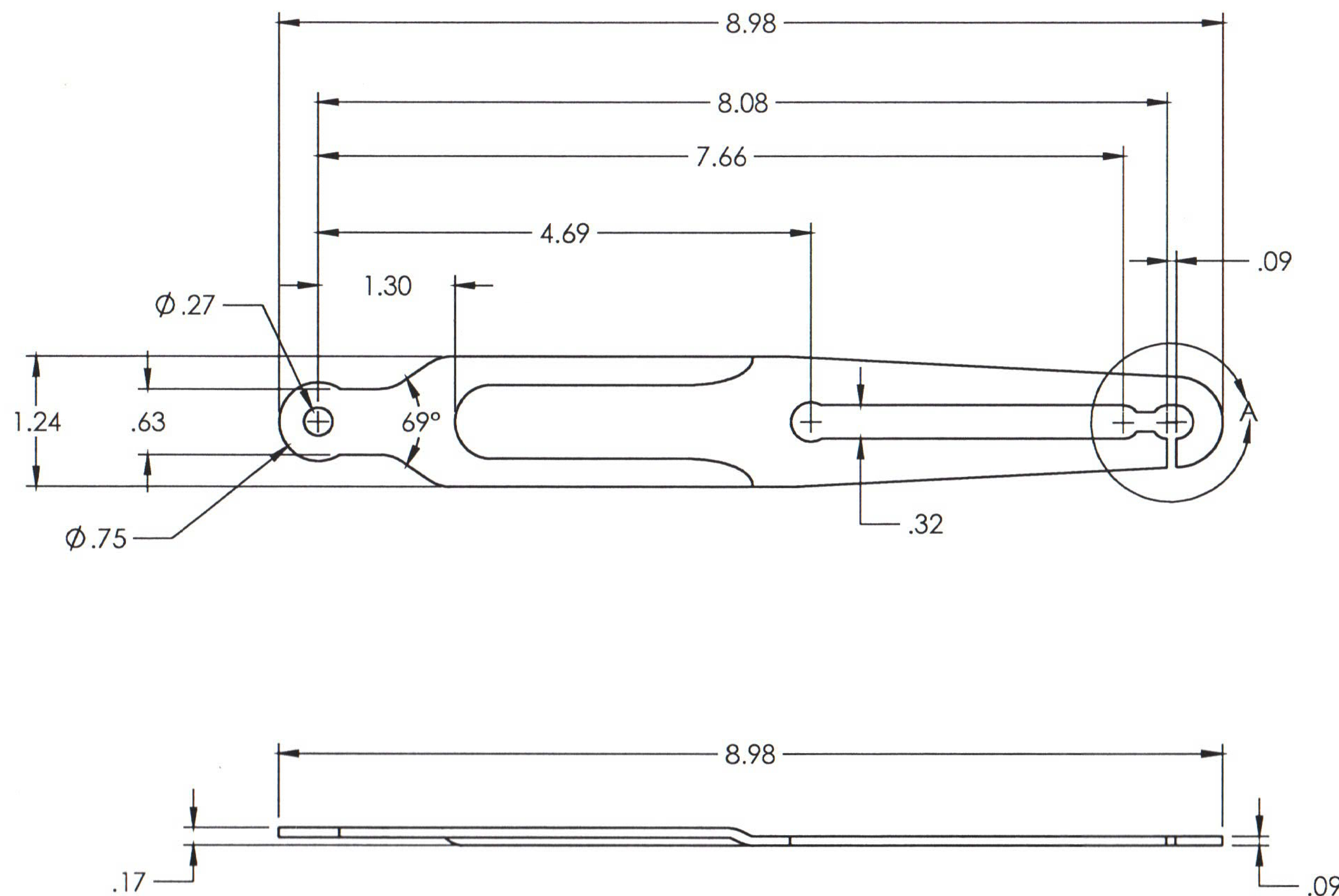




Notes -

1. Material - Spring Steel, GR; EN-42-B (equivalent to 1070-1075)
2. Hardness - Heat Treated to 45 to 50 RC
3. Surface Finish - Powder Coating/E-Coating to 25-30 Micron

材质：弹簧钢 (EN42 B), 或者1070-1075
 硬度：热处理后45-50HRC
 表面：粉末喷涂或者电泳25-35UM
 数量：100000PCS

DO NOT SCALE DRAWING

TOLERANCE UNLESS OTHERWISE SPECIFIED SHALL BE:

DECIMAL = ± 0.015 "
 FRACTION = $\pm 1/32$ "
 ANGLES = $\pm 1^\circ$

PART NAME:

HOLD-OPEN FORK

MATERIAL:

DATE DRAWN

6/12/2023

APPROVED BY

CONCHA
06/27/23

PART NO.
855575

06/27/23
DATE

REV

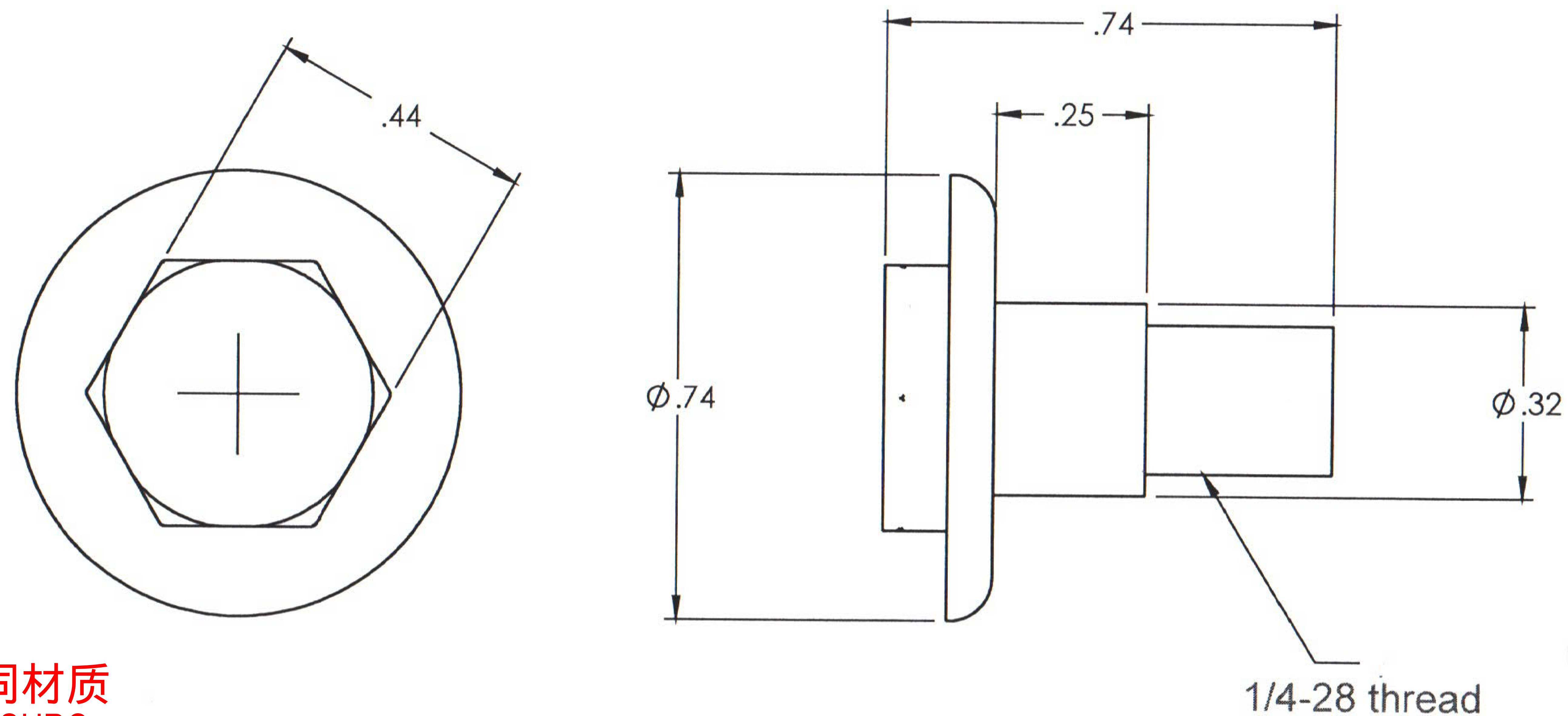
DESCRIPTION

13157 CC

DOC

DR

CK

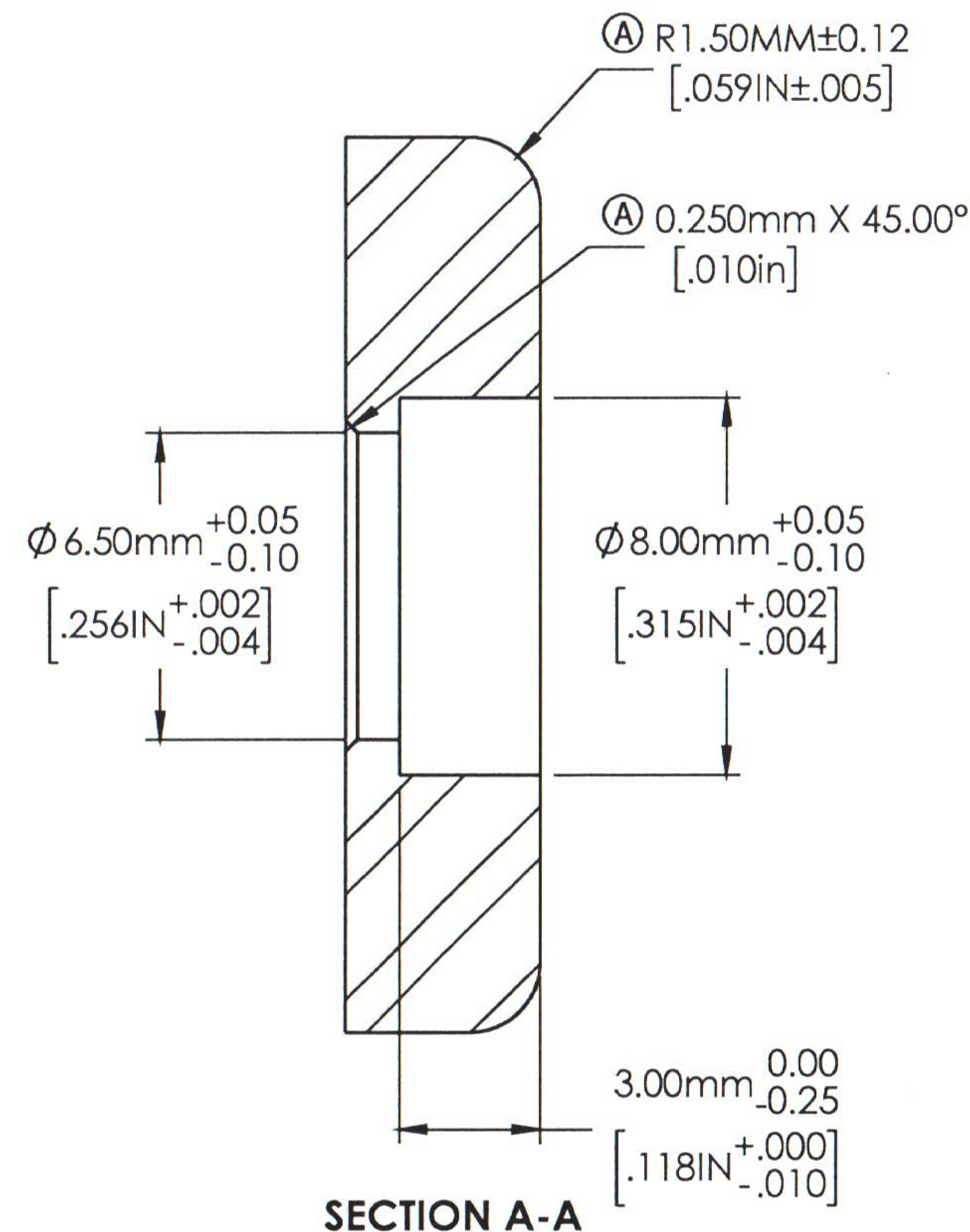
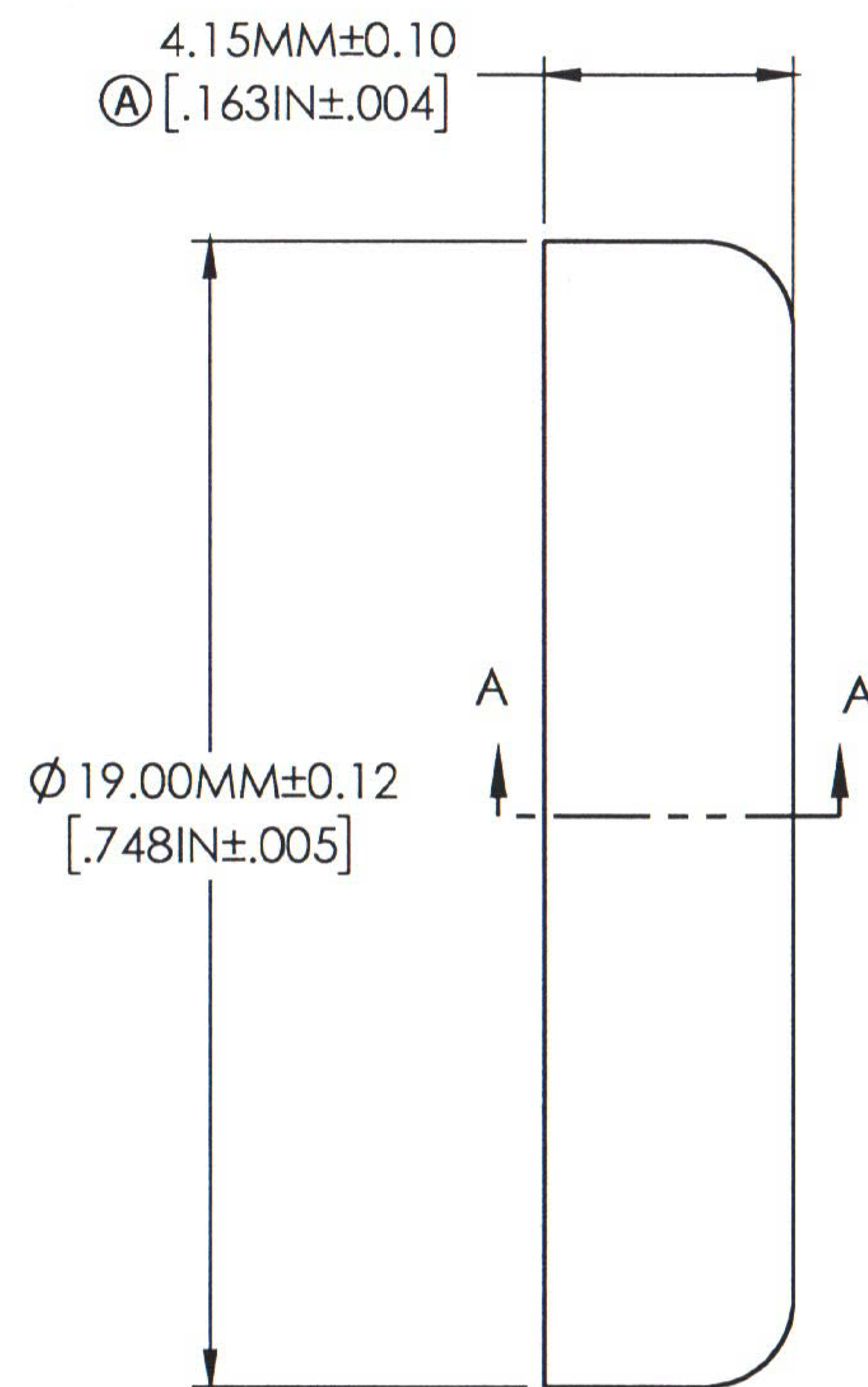


材质：SS420或者等同材质
 硬度：热处理后45-50HRC
 表面：发黑氧化，防锈等级4，或者60小时盐雾测试无红锈
 （可推荐其他表面处理，如果发黑不好做或者达不到要求）
 数量：100000PCS

Notes

1. Material - Stainless Steel, GR : SS420 or equivalent
2. Hardness - Heat Treated to 45-50 RC
3. Surface Finish - BLACK OXIDE CONVERSION COATING PER MIL-DTL-13924 REVISION D, CLASS 4, OR ENGINEERING APPROVED EQUIVALENT TO PASS 60 HOUR MINIMUM SALT SPRAY TEST PER ASTM B117 WITH NO RED RUST.

DO NOT SCALE DRAWING		PART NAME: HOLD OPEN SCREW													
TOLERANCE UNLESS OTHERWISE SPECIFIED SHALL BE:		MATERIAL:													
DECIMAL = ± 0.015 "		DRAWN BY		DATE DRAWN											
FRACTION = $\pm 1/32$ "				8/22/2022											
ANGLES = $\pm 1^\circ$		APPROVED BY		APPROVE/DATE		PART NO.		06/27/23				CURRENT PRODUCTION		13157 CC	
				CONCHA 06/27/23		843577		DATE		REV		DESCRIPTION		DOC DR CK	



Additional Note
5. Material - Stainless Steel, GR : SS420 or equivalent

NOTES:

- 1.) FINISH: BLACK OXIDE CONVERSION COATING PER MIL-DTL-13924 REVISION D, CLASS 4, OR ENGINEERING APPROVED EQUIVALENT TO PASS 60 HOUR MINIMUM SALT SPRAY TEST PER ASTM B117 WITH NO RED RUST.
- 2.) BREAK ALL SHARK EDGES .005-.015.
- 3.) FILLET RADII TO BE .015 MAX.
- 4.) HEAT TREAT TO H.R.C. 45-50

材质：SS420或者等同材质
硬度：热处理后45-50HRC
表面：发黑氧化，防锈等级4，或者60小时盐雾测试无红锈
(可推荐其他表面处理，如果发黑不好做或者达不到要求)
数量：120000PCS

DO NOT SCALE DRAWING

TOLERANCE UNLESS OTHERWISE
SPECIFIED SHALL BE:

DECIMAL = $\pm .015"$
FRACTION = $\pm 1/32"$
ANGLES = $\pm 1^\circ$

PART NAME:

HOLD-OPEN SPACER

MATERIAL:

DRAWN BY

DATE DRAWN

6/12/2023

APPROVED BY

APPROVE/DATE

CONCHA
05/06/25

PART NO.

843576

5/6/25

A

06/27/23

DATE

REV

ADDED DUAL UNITS AND SPECIFIC TOLERANCES PER SUPPLIER
PRINT, .163" WAS .181", ADDED .250mm CHAMFER, R.059" WAS
R.015, ADDED NOTES

13157 CC

DESCRIPTION

DOC DR CK

TDN-1001

AB

CC

13157

CC

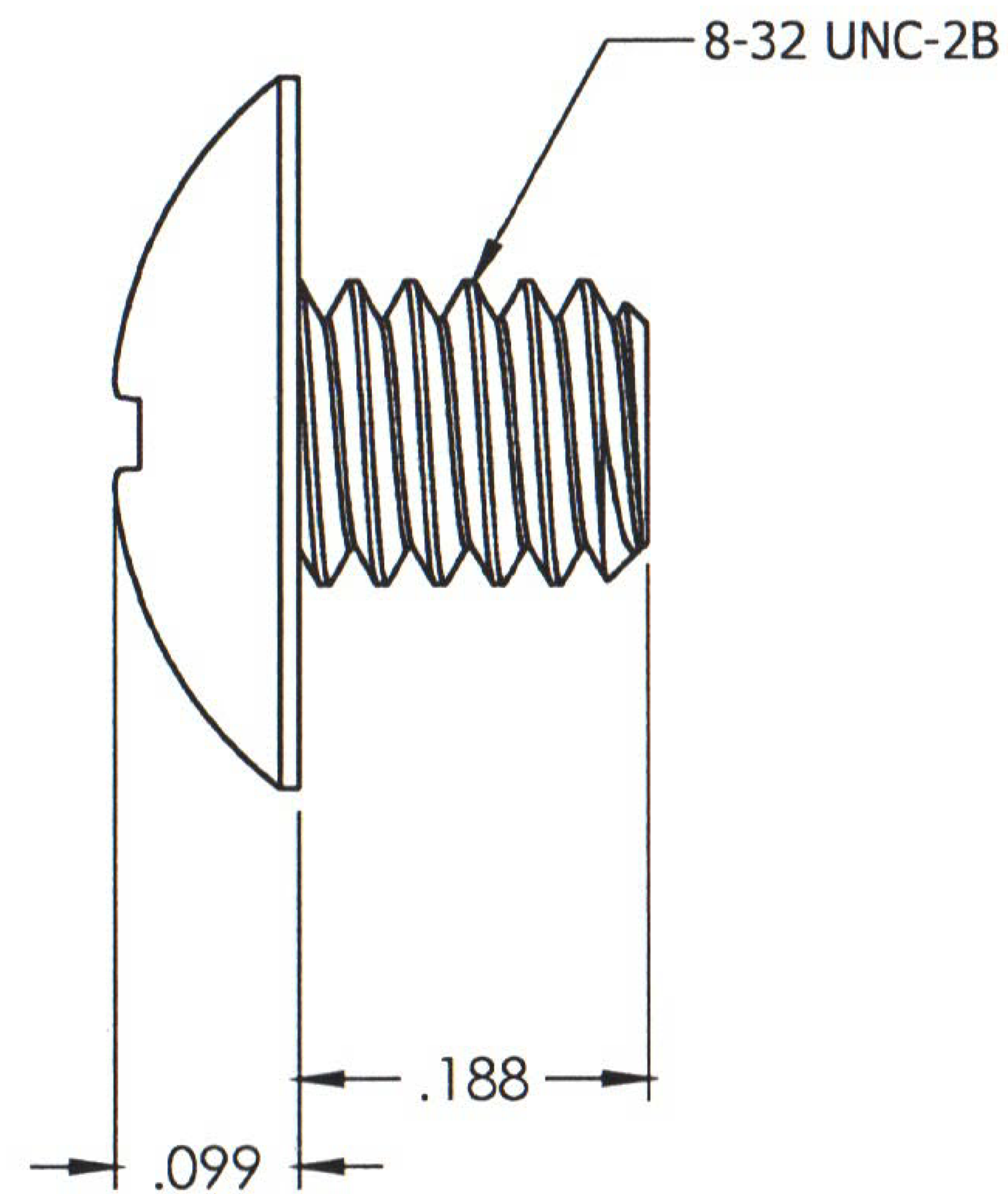
DOC

DR

CK

数量：120000PCS

3. Surface Finish - BLACK OXIDE CONVERSION COATING PER MIL-DTL-13924 REVISION D, CLASS 4, OR ENGINEERING APPROVED EQUIVALENT TO PASS 60 HOUR MINIMUM SALT SPRAY TEST PER ASTM B117 WITH NO RED RUST.



DO NOT SCALE DRAWING TOLERANCE UNLESS OTHERWISE SPECIFIED SHALL BE: DECIMAL = ±.015" FRACTION = ±1/32" ANGLES = ±1°		PART NAME: SCREW, 8-32 X 3/16 BLK W/LK												
		MATERIAL:												
		DRAWN BY [REDACTED]		DATE DRAWN 8/22/2022										
		APPROVED BY [REDACTED]		APPROVE/DATE CONCHA 06/27/23	PART NO. 843578	06/27/23		<<<<<<<<<< CURRENT PRODUCTION >>						