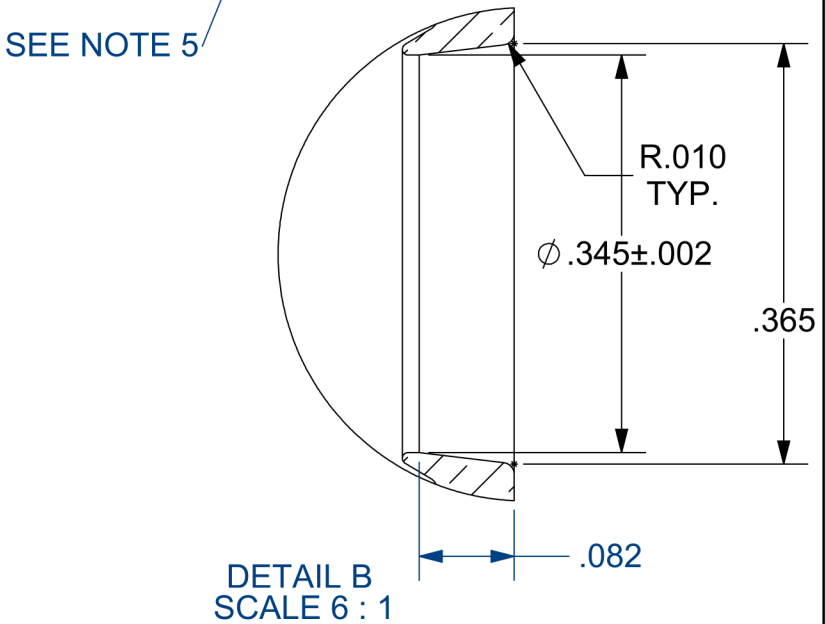
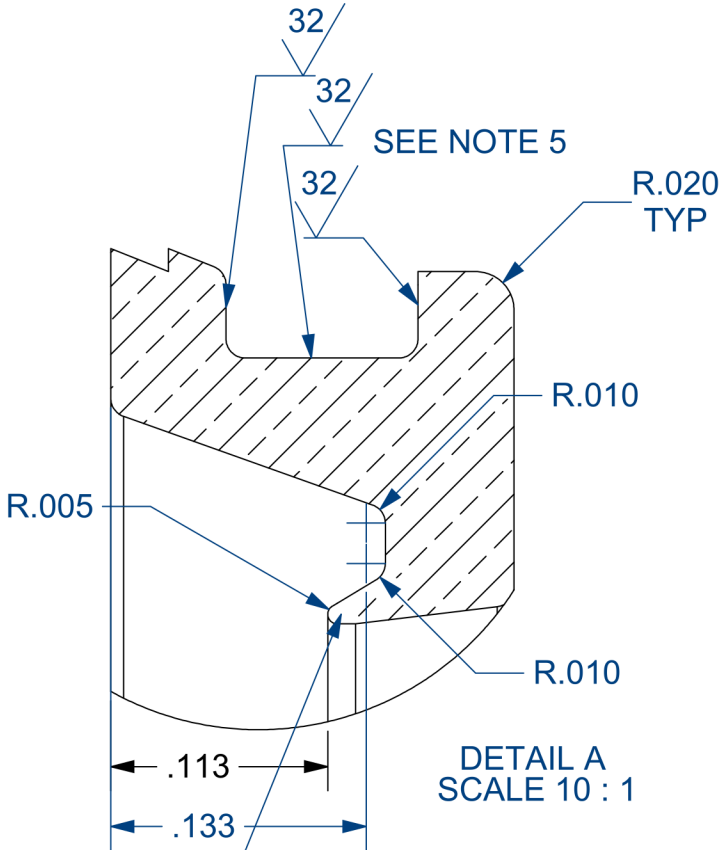
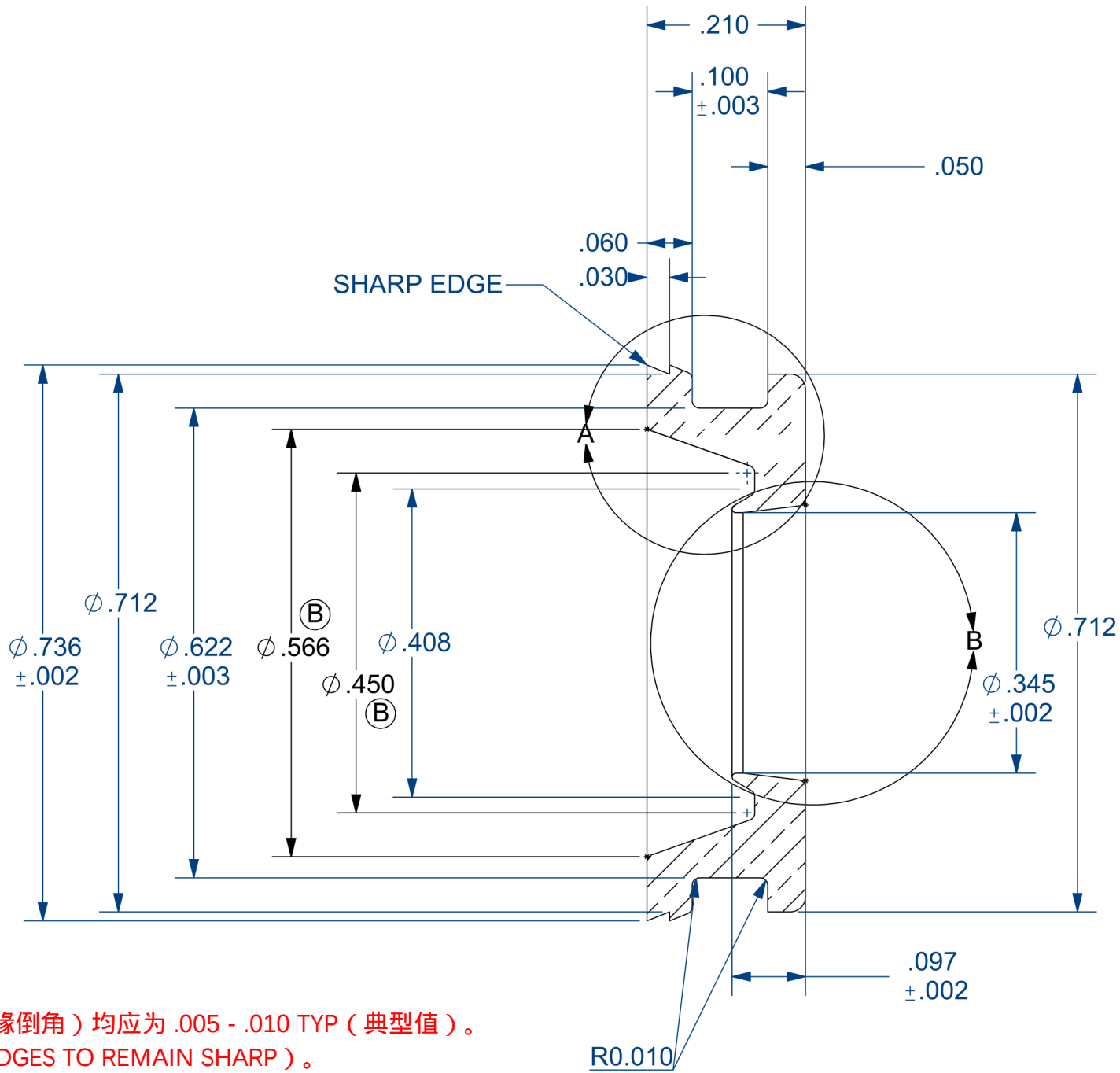
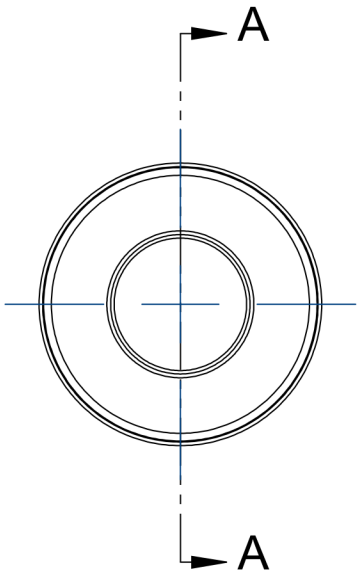
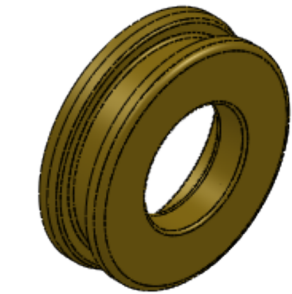


REV	ECR	DESCRIPTION	REV BY	REV DATE
A	6559	NEW RELEASE	DE	11/16/2016
B	7587	CHANGED DIMENSION LOCATION, ADDED DEC.	DE	2/8/2019



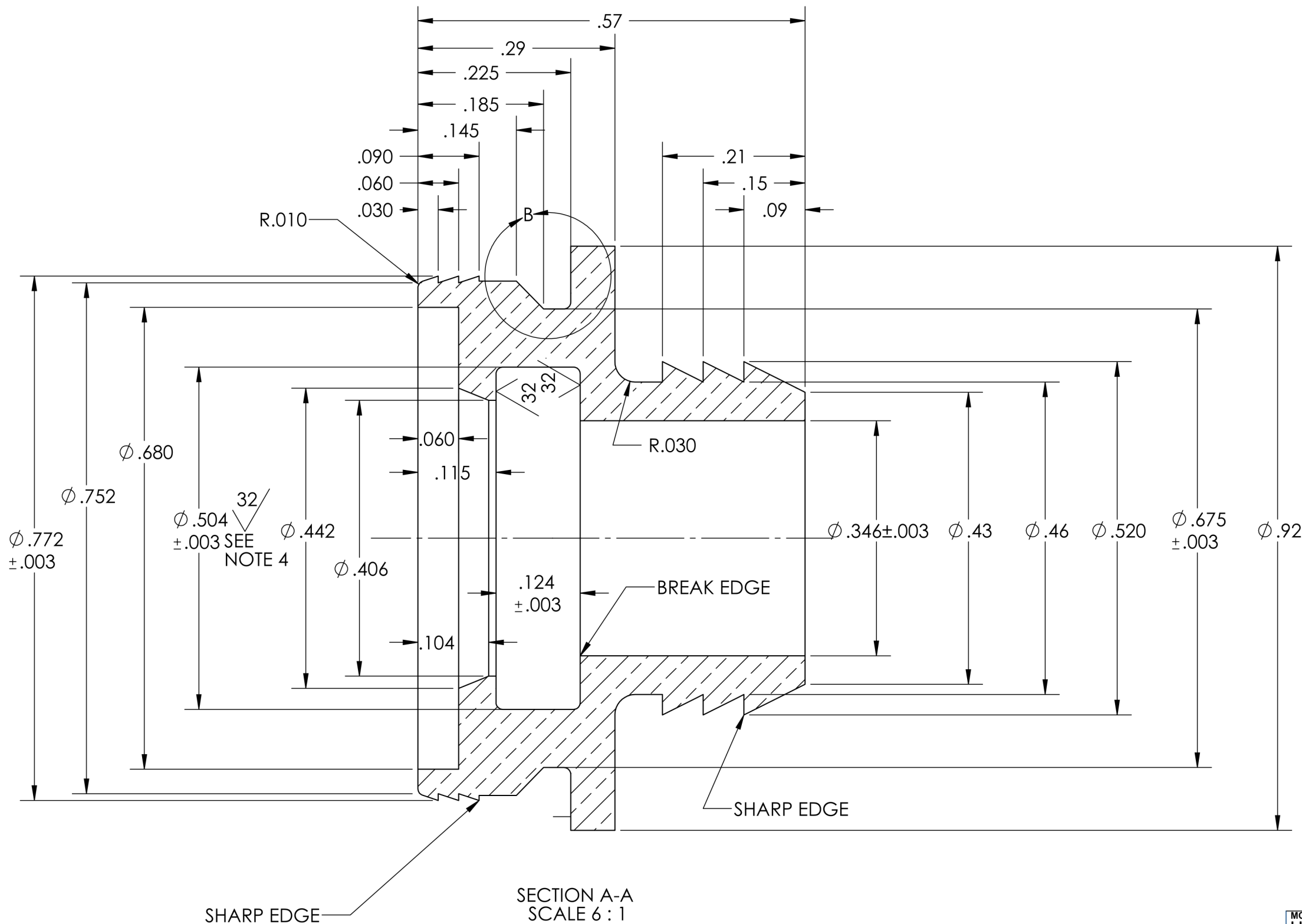
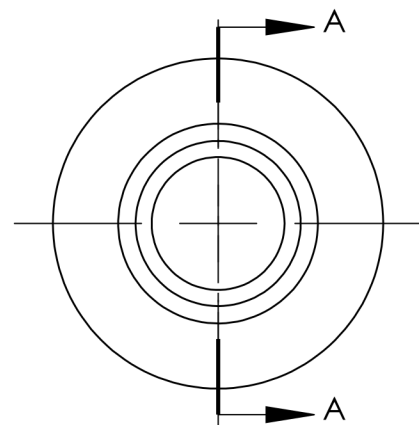
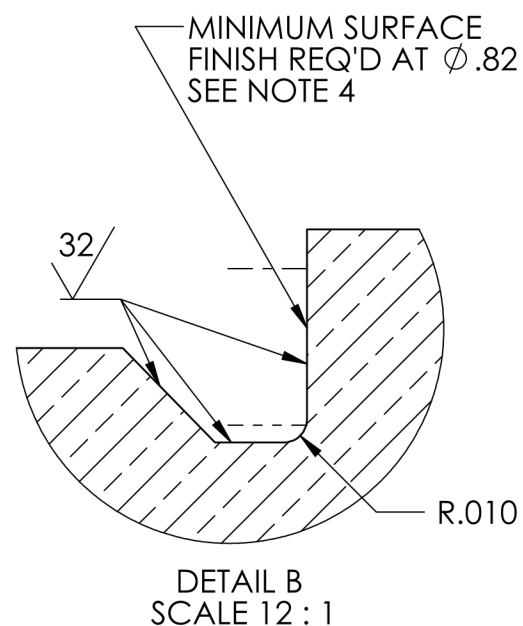
圆角: 除非另有说明, 所有圆角半径均为 R.010。
材料: 黄铜或工程认可的同级材料。
倒角边: 除非另有说明, 所有未标注的断边 (边缘倒角) 均应为 .005 - .010 TYP (典型值)。
关键要求: 保留有倒刺的边缘保持锋利 (BARB EDGES TO REMAIN SHARP)。
功能要求: 密封表面必须光滑, 无飞边和毛刺。这是阀座零件最关键的功能要求, 直接影响阀门的密封性能。

数量 : 10000PCS

- NOTES:
- ALL RADII ARE .010 UNLESS OTHERWISE SPECIFIED
 - MATERIAL: BRASS OR ENGINEERING APPROVED EQUIVALENT.
 - UNLESS OTHERWISE SPECIFIED BREAK EDGES TO .005-.010 TYP.
 - BARB EDGES TO REMAIN SHARP
 - SEALING SURFACE MUST BE SMOOTH AND FREE OF FLASH AND BURRS.

SCALE: 1:1	SHEET NUMBER 1 OF 1	DRW SIZE:B	MODEL: H18356			DRAWN BY:	DATE:
PRT NO: H17042						DE	08/03/16
						CHECKED BY:	DATE:
				CT	08/03/16		
ALL DIMENSIONS IN INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMAL X. PLC. ±.020 DECIMAL .X PLC. ±.010 DECIMAL .XX PLC. ±.010 DECIMAL .XXX PLC. ±.005 FRACTIONAL ±1/64 ANGULAR ±0.5°				DESCRIPTION: SEAT, VALVE		DRW NO: H18356	DRW REV: B

REV	CN	DESCRIPTION	REV BY	REV DATE
A	30440	RELEASED	RCD	11/26/2024



NOTES:

1. MATERIAL: BRASS OR ENGINEERING APPROVED EQUIVALENT.
2. UNLESS OTHERWISE SPECIFIED BREAK EDGES TO .005-.010 TYP.
3. BARB EDGES TO REMAIN SHARP
4. SEALING SURFACE MUST BE SMOOTH AND FREE OF CHIPS AND BURRS.

材料: 黄铜 (BRASS) 或工程认可的同等级材料。

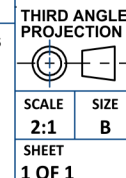
倒角: 除非另有说明, 所有倒角 (断边) 应加工至 .005 - .010 TYP (典型值)。

关键要求: 保留倒刺/卡扣边缘保持锋利

关键要求: 密封表面必须光滑, 无切屑和毛刺

数量: 10000PCS

ALL DIMENSIONS IN INCHES
TOLERANCES UNLESS
OTHERWISE SPECIFIED:
DECIMAL X. PLC. $\pm .020$
DECIMAL .X PLC. $\pm .010$
DECIMAL .XX PLC. $\pm .010$
DECIMAL .XXX PLC. $\pm .005$
FRACTIONAL $\pm 1/64$
ANGULAR $\pm 0.5^\circ$



DESCRIPTION:

CAP, END

DRAWING
NUMBER H19085REVISION
AMODEL:
H19085