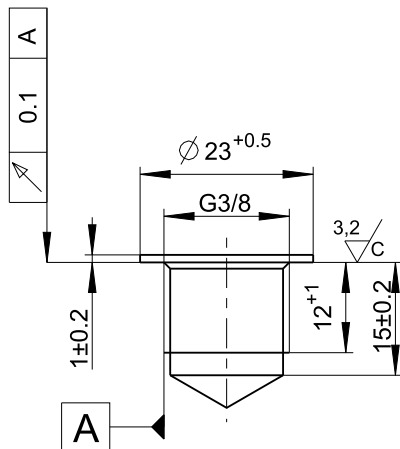
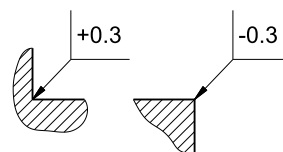


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- 1) 螺纹倒角 ϕ = 螺纹大径 ϕ + 0.4mm
- 2) 倒角顶角 = $90^\circ \pm 10^\circ$

- 1) $\cancel{\phi}$ SRAZENI PRO ZAVIT = VELKY PRUMER ZAVITU+0.4mm
CHAMFER DIAMETER FOR THREAD = THREAD MAJOR DIAMETER +0.4mm
- 2) VRCHOLOVY UHEL SRAZENI = $90^\circ \pm 10^\circ$
CHAMFER ANGLE FOR THREAD = $90^\circ \pm 10^\circ$



	NAZEV/TITLE PORT CG380100_00	CISLO VYKR./DRAWING NUMBER 281626 LISTU/SHEETS 2 LIST/SHEET 1	ORDER NO. 45 PORAD. CISLO
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281626 铝和铸铁用工具（数控机床） NASTROJE PRO HLINIK A LITINU (CNC STROJ) 硬合金复合镗刀 D23/D15. 25/90° （单体刀具） 233453 - TK SDRUZENY VYHRUBNIK D23/D15.25/90ST. (MONOLITNI NASTROJ) NASTAVENY NA HRANU D23 设置为 D23 刀刃 NASTROJE PRO OCEL (CNC STROJ) 钢用工具（数控机床） 232562 - ZAHLUBNIK D23 沉孔刀 D23 NASTROJE PRO VYROBU NA KONVENCNI FREZCE 传统铣床用工具 232562 - ZAHLUBNIK D23 沉孔刀 D23 KONTROLNI MERIDLA 控制仪器 ZAVITOVY KALIBR G3/8 螺纹规 G3/8							
Protection notice ISO 16016		DETAIL DRAWING		Scale		Weight	
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Checker		p.jech	Substitute for		-----		
CAD produced drawing		ISO 8015		Page		2/2	
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