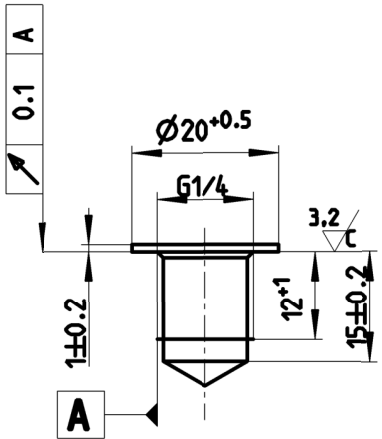
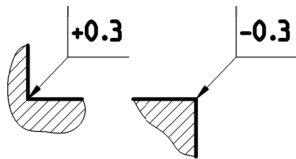


上海聚科
询价图纸



- 1) 螺纹倒角 $\phi = \text{螺纹大径 } \phi + 0.4\text{mm}$
2) 倒角顶角 $= 90^\circ \pm 10^\circ$

1) $\text{Ø SRAZENI PRO ZAVIT} = \text{VELKY PRUMER ZAVITU} + 0.4\text{mm}$
CHAMFER DIAMETER FOR THREAD = THREAD MAJOR DIAMETER + 0.4mm
2) $\text{VRCHOLOVY UHEL SRAZENI} = 90^\circ \pm 10^\circ$
CHAMFER ANGLE FOR THREAD = $90^\circ \pm 10^\circ$



	NAZEV/TITLE PORT CG140100_00	CISLO VYKR./DRAWING NUMBER 281625 LISTU/SHEETS 2 LIST/SHEET 1	ORDER NO. 44 PORAD. CISLO
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	Index	Description of change	Date	Editor	
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	281625 铝和铸铁用工具（数控机床） NASTROJE PRO HLINIK A LITINU (CNC STROJ) 硬合金复合镗刀 D20/D11.8/90°（单体刀具） 233454 - TK SDRUZENY VYHRUBNIK D20/D11.8/90ST. (MONOLITNI NASTROJ) NASTAVENY NA HRANU D20 设置为 D20 刀刃 NASTROJE PRO OCEL (CNC STROJ) NASTROJE PRO VYROBU NA KONVENCNI FREZCE 传统铣床用工具 232970 - TK ZAHLUBNIK D20 (PRO HLINIK A LITINU) 硬合金沉孔刀 D20（铝和铸铁） KONTROLNI MERIDLA 控制仪器 ZAVITOVY KALIBR G1/4 螺纹规 G1/4				
B					B
C					C
D					D
E					E
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