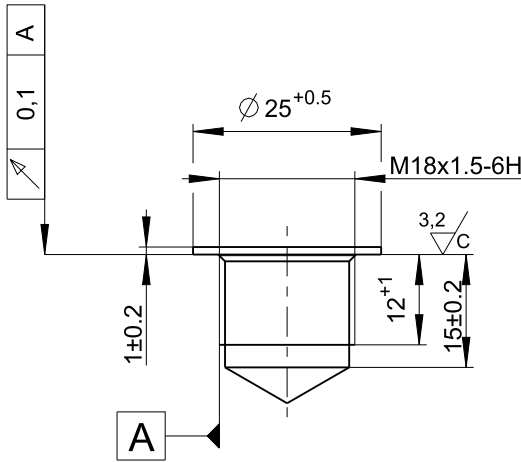
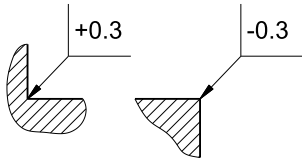


上海梁科
询价图纸



- 1) 螺纹倒角 ϕ = 螺纹大径 ϕ + 0.4mm
2) 倒角顶角 = $90^\circ \pm 10^\circ$

1) ϕ SRAZENI PRO ZAVIT = VELKY PRUMER ZAVITU+0.4mm
CHAMFER DIAMETER FOR THREAD = THREAD MAJOR DIAMETER +0.4mm
2) VRCHOLOVY UHEL SRAZENI = $90^\circ \pm 10^\circ$
CHAMFER ANGLE FOR THREAD = $90^\circ \pm 10^\circ$



	NAZEV/TITLE PORT CM18100_00	CISLO VYKR./DRAWING NUMBER 281616		ORDER NO. 35
		LISTU/SHEETS 2	LIST/SHEET 1	PORAD. CISLO

注意：中文翻译只是作为参考，如果出现争议，请以原文为准。接收图纸方必须严格遵守保密协议，防止任何人泄密。不管这些信息是书面的、电子的或者任何其他其它形式。该条款适应于任何有利益相关的其它公司或个人，如违反保密条款，或者披露机密信息，将会因此而索赔、投诉！

1

2

3

4

Index	Description of change	Date	Editor
-	--	---	----
-	--	---	----
-	--	---	----
-	--	---	----
-	--	---	----

A

281616

铝和铸铁用工具（数控机床）

NASTROJE PRO HLINIK A LITINU (CNC STROJ) 硬合金复合镗刀 D25/D16.5/90°（单体刀具）

18751900 - TK SDRUZENY VYHRUBNIK D25/D16.5/90ST. (MONOLITNI NASTROJ)

NASTAVENY NA HRANU D25 设置为 D25 刀刃

NASTROJE PRO OCEL (CNC STROJ) 钢用工具（数控机床）

B

NASTROJE PRO VYROBU NA KONVENCNI FREZCE 传统铣床用工具

232063 - TK ZAHLUBNIK D25 (PRO HLINIK A LITINU) 硬合金沉孔刀 D25（铝和铸铁）

KONTROLNI MERIDLA 控制仪器

ZAVITOVY KALIBR M18x1.5-6H 螺纹规 M18x1.5-6H

C

D

E

Protection notice ISO 16016

The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design.

CAD produced drawing

No manual modification allowed

DETAIL DRAWING

Date

14.07.2011

Creator

p.jech

Date

25.08.2020

Checker

p.jech

ISO 8015

Scale

NONE

Weight

-

Material

NONE

Dim.

mm

Rough.

Ra

Name

PORT

PORT

Order key

CM18100_00

Material no.

281616

Rev.

0

A4

Substitute for

Page

2/2