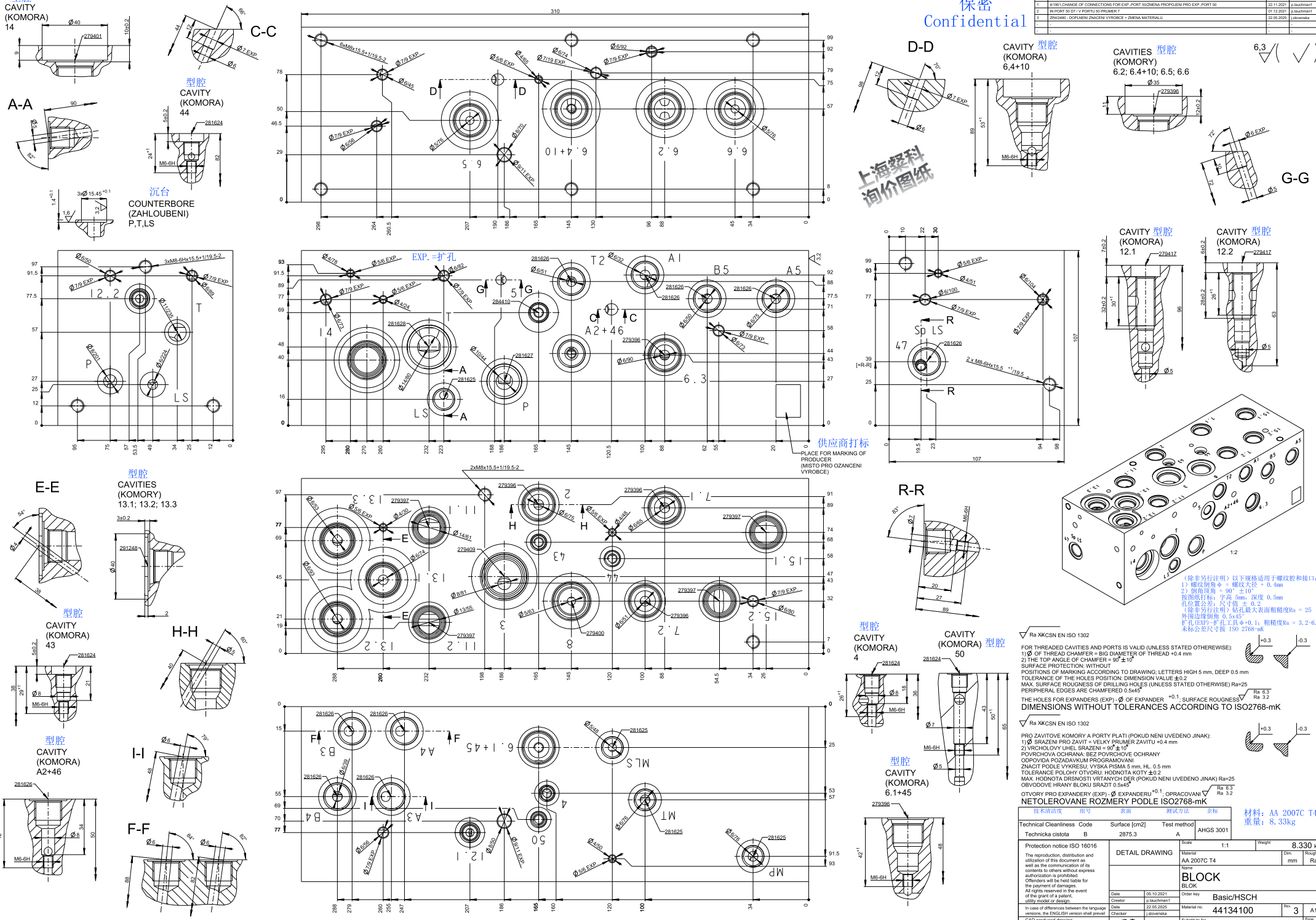
Index	Description of change	Date	Editor
1	4/1901,CHANGE OF CONNECTIONS FOR EXP.,PORT 50ZMENA PROPOJENI PRO EXP.,PORT 50	22.11.2021	p.tauchman1
2	IN PORT 50 D7 / V PORTU 50 PRUMER 7	01.12.2021	p.tauchman1
3	ZRA/2480 - DOPLNENI ZNACENI VYROBCE + ZMENA MATERIALU	22.05.2025	j.slovenska
	-	-	-
	-	-	-

保密
Confidential



上海繁科
询价图纸

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Ra ⋇CSN EN ISO 1302

FOR THREADED CAVITIES AND PORTS IS VALID (UNLESS STATED OTHEREWISE):
1) Ø OF THREAD CHAMFER = BIG DIAMETER OF THREAD +0.4 mm
2) THE TOP ANGLE OF CHAMFER = 90° ± 10°
SURFACE PROTECTION: WITHOUT
POSITIONS OF MARKING ACCORDING TO DRAWING; LETTERS HIGH 5 mm, DEEP 0.5 mm
TOLERANCE OF THE HOLES POSITION: DIMENSION VALUE ±0.2
MAX. SURFACE ROUGNESS OF DRILLING HOLES (UNLESS STATED OTHERWISE) Ra=25
PERIPHERAL EDGES ARE CHAMFERED 0.5x45°
THE HOLES FOR EXPANDERS (EXP) - Ø OF EXPANDER +0.1 , SURFACE ROUGNESS Ra 6.3 / Ra 3.2
DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO2768-mK

Ra ⋇CSN EN ISO 1302

PRO ZAVITOVE KOMORY A PORTY PLATI (POKUD NENI UVEDENO JINAK):
1) Ø SRAZENI PRO ZAVIT = VELKY PRUMER ZAVITU +0.4 mm
2) VRCHOLOVY UHEL SRAZENI = 90° ± 10°
POVRCHOVA OCHRANA: BEZ POVRCHOVE OCHRANY
ODPOVIDA POZADAVKUM PROGRAMOVANI
ZNACIT PODLE VYKRESU; VYSKA PISMA 5 mm, HL. 0.5 mm
TOLERANCE POLOHY OTVORU: HODNOTA KOTY ±0.2
MAX. HODNOTA DRSNOSTI VRTANYCH DER (POKUD NENI UVEDENO JINAK) Ra=25
OBVODOVE HRANY BLOKU SRAZIT 0.5x45°
OTVORY PRO EXPANDERY (EXP) - Ø EXPANDERU +0.1 , OPRACOVANI Ra 6.3 / Ra 3.2
NETOLEROVANE ROZMERY PODLE ISO2768-mK

（除非另行注明）以下规格适用于螺纹腔和接口：
1）螺纹倒角 ϕ = 螺纹大径 + 0.4mm
2）倒角顶角 = 90° ±10°
按图纸打标：字高 5mm，深度 0.5mm
孔位置公差：尺寸值 ± 0.2
（除非另行注明）钻孔最大表面粗糙度Ra = 25
外围边缘倒角 0.5x45°
扩孔(EXP)-扩孔工具 ϕ+0.1；粗糙度Ra = 3.2-6.3
未标公差尺寸按 ISO 2768-mK

材料：AA 2007C T4
重量：8.33kg

技术清洁度	组号	表面	测试方法	余标
Technical Cleanliness	Code	Surface [cm2]	Test method	AHGS 3001
Technicka cistota	B	2875.3	A	

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In case of differences between the language versions, the ENGLISH version shall prevail.

CAD produced drawing
No manual modification allowed

DETAIL DRAWING

Scale	1:1	Weight	8.330 kg
Material	AA 2007C T4	Dim. mm	Rough. Ra
Name	BLOCK BLOK		
Order key	Basic/HSCH		
Material no.	44134100	Rev. 3	A1
Substitute for	-	Page	1/1

Date	05.10.2021	
Creator	p.tauchman1	
Date	22.05.2025	
Checker	j.slovenska	
	ISO 8015	

Design Released