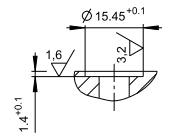


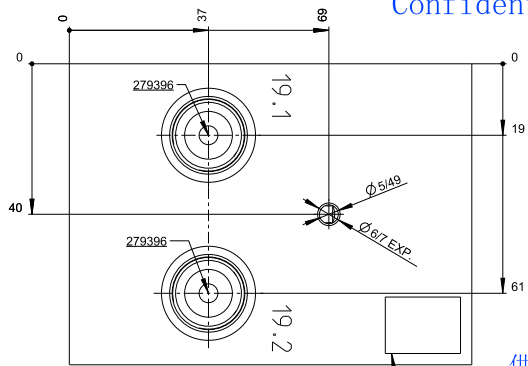
注意：中文翻译只是作为参考，如果出现争议，请以原文为准。接收图纸方必须严格遵守保密协议，防止任何人泄露。不管这些信息是书面、口头、电子的或者任何其它形式。该条款适用于任何利益相关的其它公司或个人，如违反保密条款，或者泄露机密信息，将会因此而索赔、投诉！

上海聚科
询价图纸

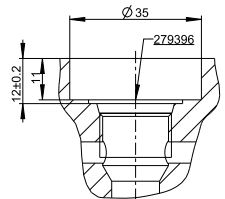
沉台
COUNTERBORE
(ZAHLOUBENI)
P,T,LS



保密
Confidential



型腔
CAVITY
(KOMORA)
19.3



供应商打标
PLACE FOR MARKING OF PRODUCER
(MISTO PRO OZNACENI VYROBCE)

Index	Description of change	Date	Editor
5	Modified depth of the thread M12 from 30+1 to 31+1 (a wish AHDE)	04.03.2020	p.jech
6	ZR 4/1639	11.09.2020	z.simkova
7	ZR4/1821, TECHNICAL CLEANLINESS, REMOVE OF HOLES FOR LABEL/TECH.CISTOTA, DIRYSTITEK	14.07.2021	p.tauchman1
8	REPAIR OF INDEX / OPRAVA INDEXU	14.07.2021	p.tauchman1
9	ZR4/2493 - UPRAVA MATERIÁLU - DOPLNENI ZNACENI VYROBCE	27.06.2025	j.slovenska

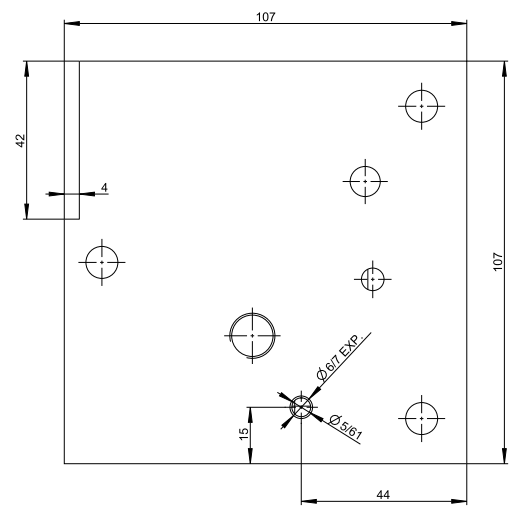
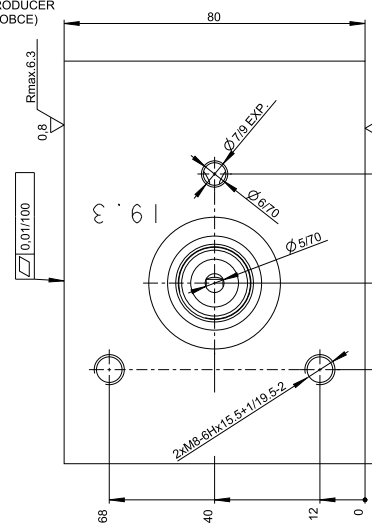
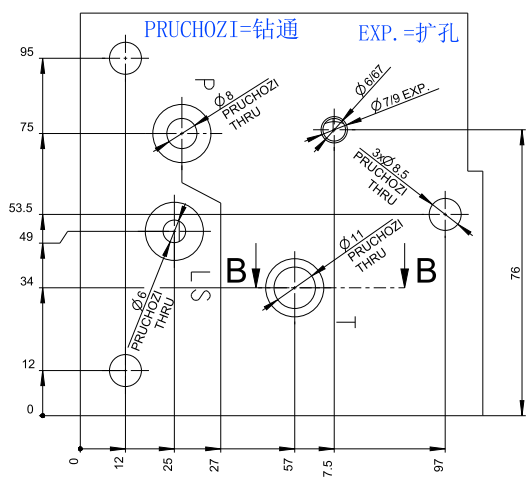
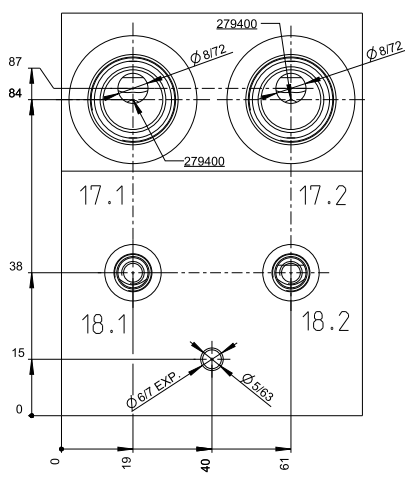
(除非另行注明) 以下规格适用于螺纹腔和接口:
1) 螺纹倒角 Φ = 螺纹大径 + 0.4mm
2) 倒角顶角 = $90^\circ \pm 10^\circ$
按图纸打标: 字高 5mm, 深度 0.5mm
孔位置公差: 尺寸值 ± 0.2
(除非另行注明) 钻孔最大表面粗糙度 $Ra = 25$
外圆边缘倒角 $0.5 \times 45^\circ$
扩孔 (EXP) - 扩孔工具 $\Phi + 0.1$; 粗糙度 $Ra = 3.2-6.3$
未标公差尺寸按 ISO 2768-mK

Ra XXXCSN EN ISO 1302

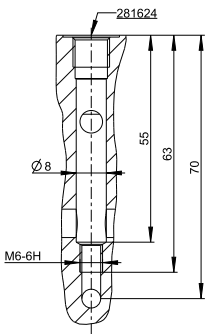
FOR THREADED CAVITIES AND PORTS IS VALID (UNLESS STATED OTHERWISE):
1) Φ OF THREAD CHAMFER = BIG DIAMETER OF THREAD + 0.4 mm
2) THE TOP ANGLE OF CHAMFER = $90^\circ \pm 10^\circ$
SURFACE PROTECTION: WITHOUT
POSITIONS OF MARKING ACCORDING TO DRAWING; LETTERS HIGH 5 mm, DEEP 0.5 mm
TOLERANCE OF THE HOLES POSITION: DIMENSION VALUE ± 0.2
MAX. SURFACE ROUGHNESS OF DRILLING HOLES (UNLESS STATED OTHERWISE) $Ra=25$
PERIPHERAL EDGES ARE CHAMFERED $0.5 \times 45^\circ$

THE HOLES FOR EXPANDERS (EXP) - Φ OF EXPANDER $+0.1$; SURFACE ROUGHNESS
DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO2768-mK

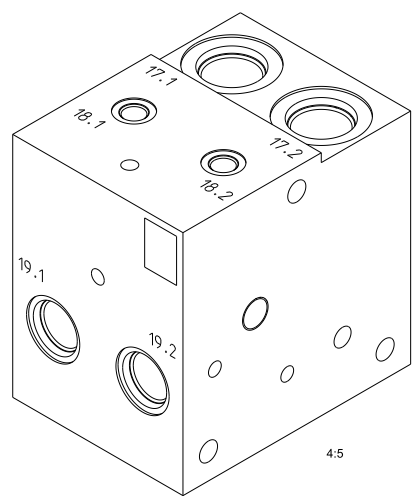
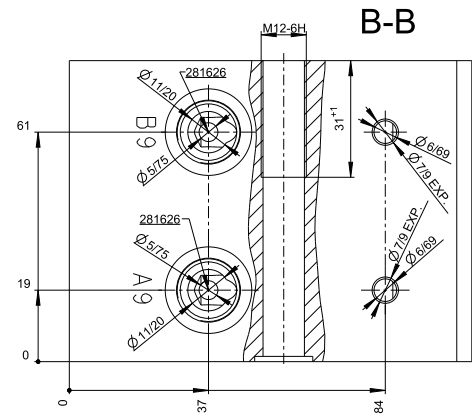
Ra 6.3
Ra 3.2



型腔
CAVITIES
(KOMORY)
18.1, 18.2



B-B



Ra XXXCSN EN ISO 1302

PRO ZAVITOVE KOMORY A PORTY PLATI (POKUD NENI UVEDENO JINAK):
1) Φ SRAZENI PRO ZAVIT = VELKY PRUMER ZAVITU + 0.4 mm
2) VROCHOLOVY UHEL SRAZENI = $90^\circ \pm 10^\circ$
POVRCHOVA OCHRANA: BEZ POVRCHOVE OCHRANY
ODPOVIDA POZADAVKUM PROGRAMOVANI
ZNACIT PODLE VYKRESU; VYSKA PISMA 5 mm, HL. 0.5 mm
TOLERANCE POLOHY OTVORU: HODNOTA KOTY ± 0.2
MAX. HODNOTA DRSNOSTI VRTANÝCH DER (POKUD NENI UVEDENO JINAK) $Ra=25$
OBVODOVE HRANY BLOKU SRAZIT $0.5 \times 45^\circ$

OTVORY PRO EXPANDERY (EXP) - Φ EXPANDERU $+0.1$; OPRACOVANI
NETOLEROVANE ROZMERY PODLE ISO2768-mK

技术清洁度	组号	表面	测试方法	金标
Technical Cleanliness	Code	Surface [cm2]	Test method	AHGS 3001
Technická čistota	B	930.0	A	

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In case of differences between the language versions, the ENGLISH version shall prevail		Material		Dim.	mm	Rough.	Ra
CAD produced drawing		Name		BLOCK			
No manual modification allowed		Order key		BoomControl/HSCH			
		Date		Material no.	42073202	Rev	9
		Date		Substitute for	42073201	Page	1/1
		Checker					
		ISO 8015					

材料: AA 2007C T4
重量: 2.12kg

Design Released