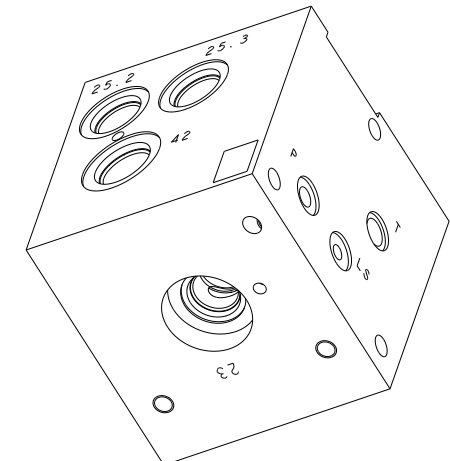
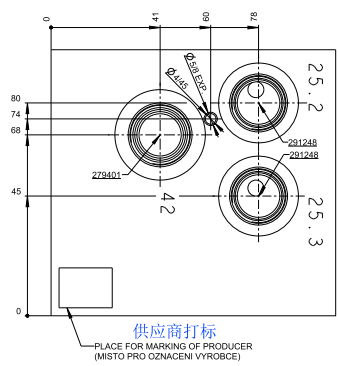
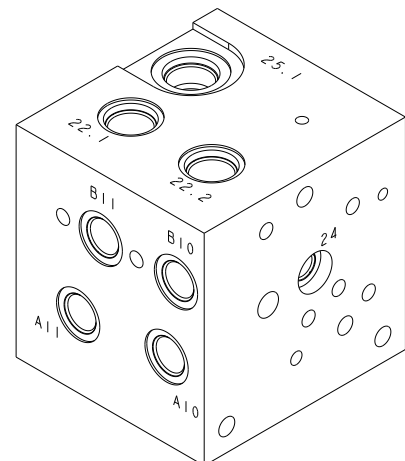
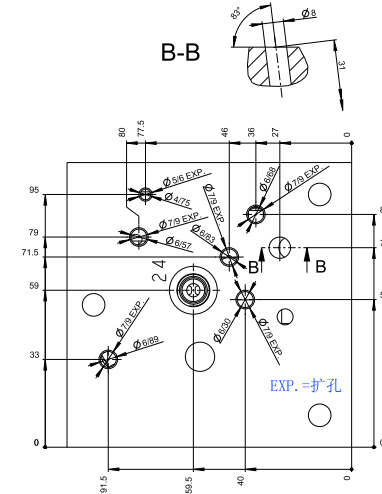
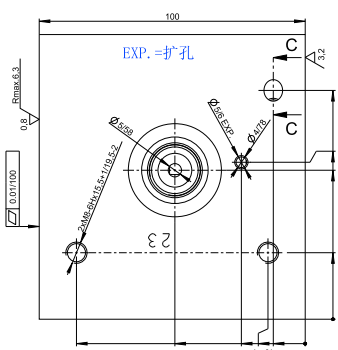
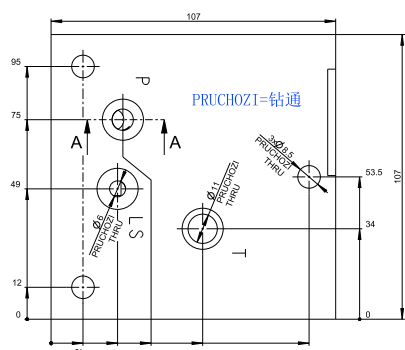
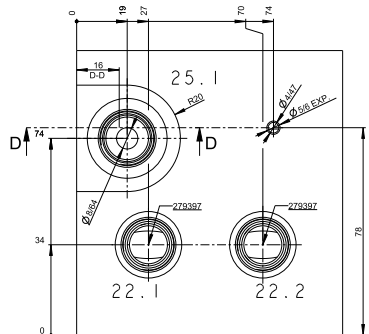
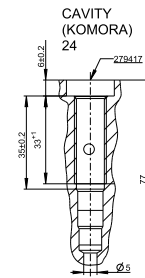
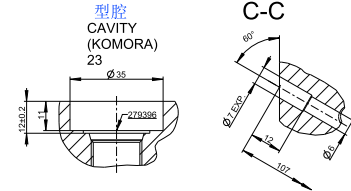
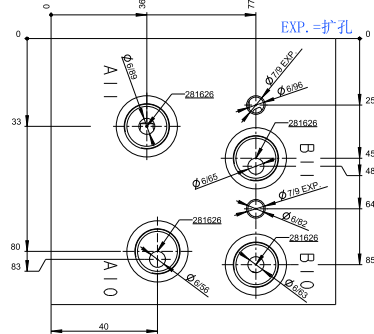
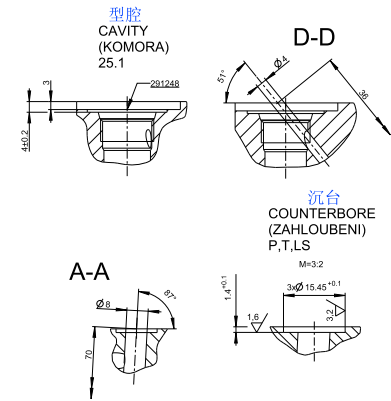


Confidential



(除非另行注明) 以下规格适用于螺纹腔和接口:

1) 螺纹倒角 $\phi = \text{螺纹大径} + 0.4\text{mm}$

2) 倒角角度 = $90^\circ \pm 10^\circ$

按图纸打标: 字高 5mm, 深度 0.5mm

孔位置公差: 尺寸值 ± 0.2

(除非另行注明) 钻孔最大表面粗糙度 $R_a = 25$

外圈边缘倒角 $0.5 \times 45^\circ$

扩孔 (EXP)-扩孔工具 $\phi + 0.1$; 粗糙度 $R_a = 3.2\text{--}6.3$

未标公差尺寸按 ISO 2768-mK

✓ Ra ~~X~~CSN EN ISO 1302

FOR THREADED CAVITIES AND PORTS IS VALID (UNLESS STATED OTHERWISE)
 $\frac{1}{2} \varnothing$ OF THREAD CHAMFER = BIG DIAMETER OF THREAD $\pm 0.4 \text{ mm}$
 TOP ANGLE OF CHAMFER $\geq 90^\circ \pm 10^\circ$
 SURFACE PROTECTION: WITHOUT
 POSITIONS OF MARKING ACCORDING TO DRAWING; LETTERS HIGH 5 mm, DEEP 0.5 mm
 5 mm. THE HOLES POSITION TOLERANCE DENOMINATION VALUE ± 0.2
 MAX. SURFACE ROUGHNESS OF DRILLING HOLES (UNLESS STATED OTHERWISE) $Ra=25$
 PERIPHERAL EDGES ARE CHAMFERED $0.5 \times 45^\circ$

THE HOLES FOR EXPANDERS (EXP.) $\varnothing$ OF EXPANDER ± 0.1 ; SURFACE ROUGHNESS
 $Ra=6.3$

DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO 2768-mk

✓ Ra XCSN EN ISO 1302

PRO ZAVIŠOVU KOMORY A PORTY PLATÍ (POKUD NIE SU UVEDENÉ JINAK):
 1) PRÁZDNOTA: PRÁZDNOTA ZAVIŠU = VEĽKÝ PRUMER ZAVIŠU +0.4 mm
 2) VRCHOVOLY UHEL: SRAZENÍ $\leq 90^\circ \pm 10^\circ$
 POVRCHOVÁ OCHRANA: BEZ POVRCHOVÝCH OCHRANY
 ODPADNICA POZADAVÁKOV PRÍKROVOKOV
 ZNAČOK PLOCH VÝSTUPU: VÝSKA PÍSMO ≥ 1.5 mm, HL. 0.5 mm
 TOLERANCIE POLOHY OTVORU: HODNOTA KOTY ± 0.2
 MAX. HODNOTA DRSNOSTI VRTANÝCH DRŮ (POKUD NIE SU UVEDENÉ JINAK)
 OBVOJOVÉ HRANY BLOKU SRAZÍ 0.5x45°
 OTVORY PRO EXPANDERY (EXP.) ± 0.1 mm, OPRAVČOVANÉ
 NETOLEROVANÉ ROZMERY PODLE ISO 2768-mK

技术清洁度	组
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Technical Cleanliness Code		Surface [cm ²]		Test method		里里 2.62K8	
Technická čistota B		1189.8		AHGS 3001			
Protection notation ISO 16016				Scale		1:1	
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				Date 18.09.2018 Creator zjwxyh		Material no 20.10.2025	
				Date 20.10.2025 Checker slavomir		Material no 41233301	
				Substitute for ISO 8015		Material no 41232330	
				ISO 8015		Material no 41232330	
ISO 8015				Material no 41232330		Page 1/1	

材料: AA 2007C T4
重量: 2.62kg

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