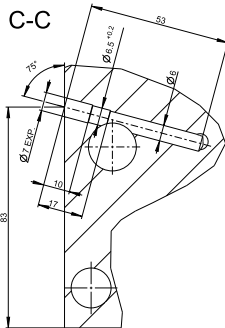
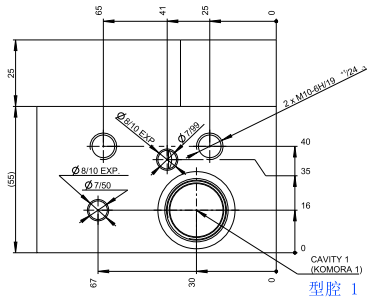
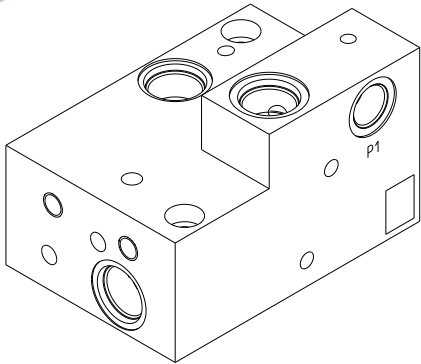


上海塑料
询价图纸

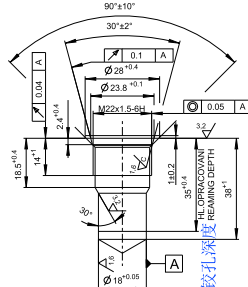
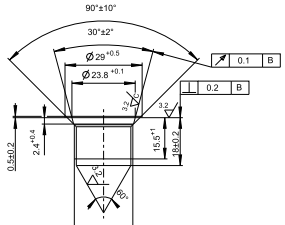
保密
Confidential

Index	Description of change	Date	Editor
2	OPRAVA POZNAMKY (CORRECTING OF NOTE)	12.11.2018	Vozmanova
3		12.11.2018	Vozmanova
4	41003 - HOLES CHANGE (MENA OTVORU)	28.11.2021	Vozmanova
5	42003 - EXPANDER DEPTH (BOTTOM SIDE)	11.11.2022	Zamkova
6	201-42003 - CHANGE MATERIAL	18.01.2025	Vozmanova



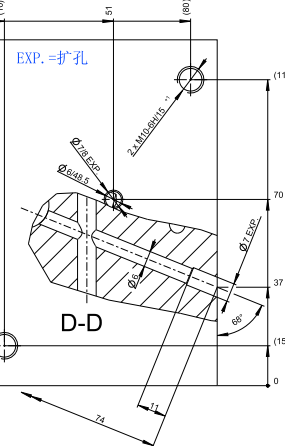
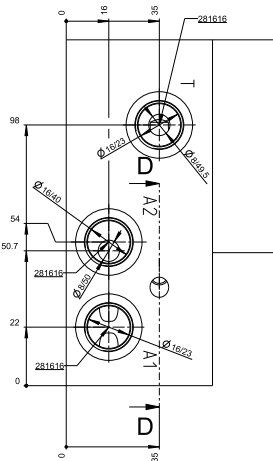
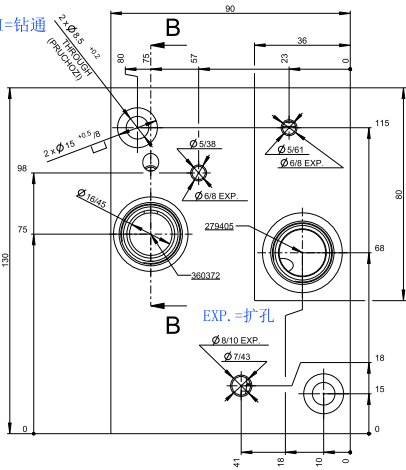
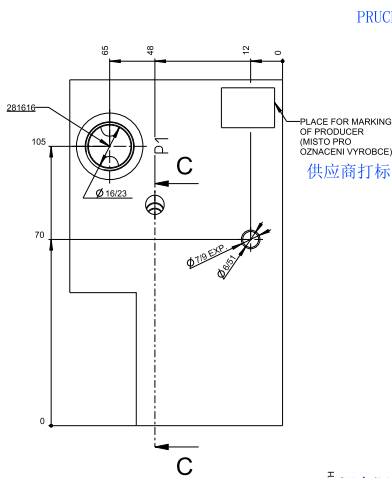
型腔 1
CAVITY 1
(KOMORA 1)

360372

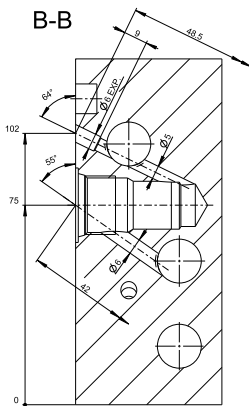
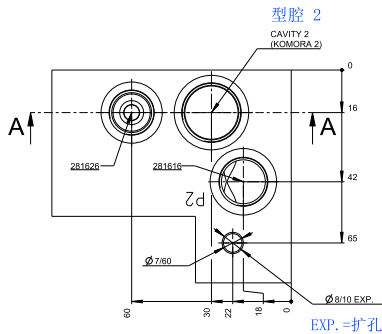
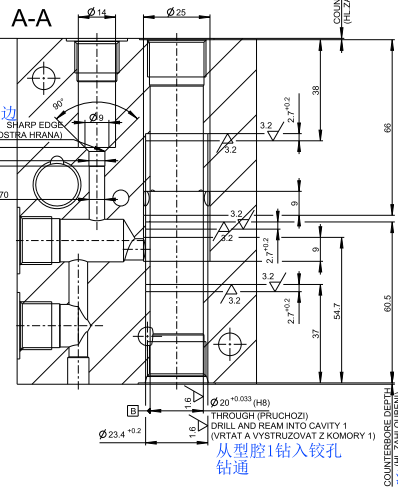
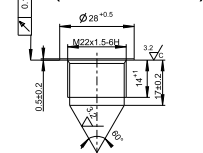


PRUCHOZI=钻通

PLACE FOR MARKING
OF PRODUCER
(MISTO PRO
OZNACENI VYROBCE)
供应商打标



型腔 2
CAVITY 2
(KOMORA 2)



(除非另行注明) 以下规格适用于螺纹腔和接口:
1) 螺纹倒角 $\Phi =$ 螺纹大径 $+ 0.4\text{mm}$
2) 倒角角度 = $90^\circ \pm 10^\circ$
3) 倒角深度 = 0.5mm
4) 倒角公差: 尺寸值 ± 0.2
(除非另行注明) 锐孔最大表面粗糙度 $Ra = 25$
5) 锐孔 (EXP) - 扩孔工具 $\Phi +0.1$, 粗糙度 $Ra = 3.2-6.3$
6) 未标公差尺寸按 ISO 2768-mK

▽ Ra N/Cs EN ISO 1302

FOR THREADED CAVITIES AND PORTS IS VALID (UNLESS STATED OTHERWISE):
1) Φ OF THREAD CHAMFER = BIG DIAMETER OF THREAD $+0.4\text{mm}$
2) THE TOP ANGLE OF CHAMFER = $90^\circ \pm 10^\circ$
3) SURFACE PROTECTION WITHOUT POSITIONS OF MARKING ACCORDING TO DRAWING: LETTERS HIGH 5 mm, DEEP 0.2 mm
TOLERANCE OF THE HOLES POSITION: DIMENSION VALUE ± 0.2
MAX. SURFACE ROUGHNESS OF DRILLING HOLES (UNLESS STATED OTHERWISE) Ra=25
PERIPHERAL EDGES ARE CHAMFERED 0.5x45°

THE HOLES FOR EXPANDERS (EXP) - Φ OF EXPANDER $+0.1$, SURFACE ROUGHNESS DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO 2768-mK

▽ Ra N/Cs EN ISO 1302

PRO ZAVITOVE KOMORY A PORTY PLATI (POKUD NENI UVEDENO JINAK):
1) Φ SRAZENI PRO ZAVIT = VELIKY PRUMER ZAVITU $+0.4\text{mm}$
2) VROHOLOVY UHEL SRAZENI = $90^\circ \pm 10^\circ$
3) POVRCHOVA OCHRANA: BEZ POVRCHOVE OCHRANY ODPOVADA POZADAVKUM PROGRAMOVANI
ZNACITI PODLE VYKRESU: VYSKA PISMA 5 mm, HL 0.2 mm
TOLERANCE POLOHY OTVORU: HODNOTA KOTY ± 0.2
MAX. HODNOTA DRSNOSTI VRTANYCH DER (POKUD NENI UVEDENO JINAK) Ra=25
OBVODOVE HRANY BLOKU SRAZIT 0.5x45°

OTVORY PRO EXPANDERY (EXP) - Φ EXPANDERY $+0.1$, OPRACOVANI NETOLEROVANE ROZMERY PODLE ISO 2768-mK

材料: AA 2007C T4
重量: 1.55kg

Technical Cleanliness	Code	Surface [cm2]	Test method	AHGS 3001
Technická čistota	B	905.5	A	
Protection notice ISO 15016				
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In case of differences between the language versions, the ENGLISH version shall prevail.				
CAD produced drawing				
No manual modification allowed				
DETAIL DRAWING				
Scale	1:1	Weight	1.550 kg	
Material	AA 2007C T4	Dim.	mm	Ra
Name				
Block				
Order key				
Date	10.01.2017	Order key		
Checker		Material no.	18920906	Rev. 6
Date	17.01.2025	Checker	in form	Page A1
Substitute for	18920905			1/1